



**FIMA**

Forum for  
Intelligent  
Machines



## Network for research of mobile work machines

[www.fima.fi](http://www.fima.fi)

- Start up in May 2006
- Over 40 member companies, universities and research institutes
- Annual research volume of approx. 2 MEUR
- Project portfolio of 4-6 projects
- Contribution of 20 full-time researchers
- Over 500 participants in events annually



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- FIMA** as a developer network
- launches and finances research and development projects based on a strategic research agenda
  - outlines the research partners to carry out the projects
  - promotes cooperation with international partners
  - provides knowledge on global research and development trends in the field
  - arranges project workshops and technology conferences



**FIMA** is an association for mobile work machine manufacturers, specialist companies, system integrators and research institutes. It promotes and outlines strategic, precompetitive research in the field in accordance with industry's requirements.

The mobile work machine industry in Finland equals approximately 5 billion euros and 20,000 employees, which is about a quarter of the entire Finnish mechanical engineering industry. Many Finnish mobile work machine manufacturers are global market leaders in their field due to strong technological competence and leading edge research.

Work machines manufactured for different purposes and operating environments share common technology and basic solutions. **FIMA's** idea is to bring the best specialists together to define the common needs of the industry and plan the necessary measures to support the competitiveness of the companies.

## FIMA's first class partners

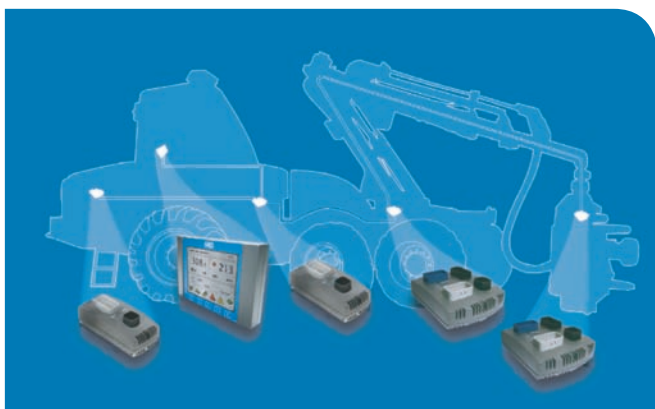
**FIMA's** target is to find the best experienced partners in the main research fields. **FIMA** is open to building international cooperation with similar networks and companies in the field of mobile work machine automation.

Today, **FIMA** is engaged in close cooperation with GIM (*Centre of Excellence in Generic Intelligent Machines*), formed by teams of researchers in two Finnish universities. GIM carries out internationally esteemed research in different fields: hydraulics, machine automation, electric drives, software systems, wireless controls and field robotics. Other research partners include VTT (*Technical Research Centre of Finland*), different universities and research institutes in Finland.

## Major benefits for members

FIMA provides members with opportunities to take part in and influence pre-competitive research projects around challenging topics.

Members receive knowledge of the technological development, research and future trends on the field and gain information on the product development needs of the industry. Networking with competent partners is also an essential benefit.



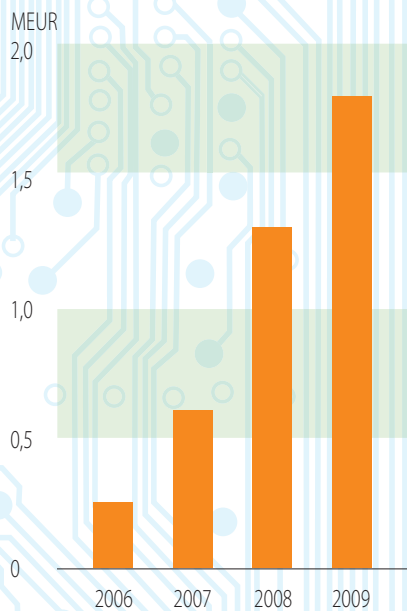
## FIMA's mission

is to develop a significant number of new technologies and solutions to improve the efficiency, safety and controllability of work processes carried out with mobile work machines or machine systems and to enable work processes that wouldn't be possible without these new solutions.



## Research themes

- agile design processes
- energy efficiency and hybrid work machine
- driver assistance automation in mobile work machines
- positioning, navigation and environment modelling
- task planning and multi-machine fleet management
- safety concepts of autonomous work machines
- human and machine co-operation in future worksite
- new human-machine interactions and remote controls
- architectures of embedded systems in machine systems



FIMA research volume

## Research challenges

- improving productivity of a worksite through collaboration of a human and an automated work machine
- getting unmanned work machines to work together as an efficient group
- building an intelligent machine to fulfil the most demanding work missions
- mastering the control of increasingly complex machines and machine groups
- making autonomous machines faster with the help of navigation, perception and environment modeling
- shortening the product development and testing time by using virtual technology
- reaching emission targets and increasing efficiency via electrical drives and hybrid technology

## Projects on focus

### ENTALT

Methods for electrical energy storage and recycling in work machines

### TIKOSU

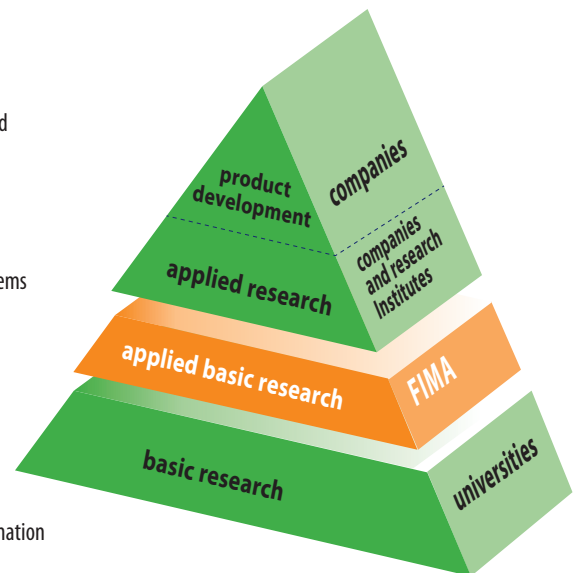
Databases to reduce the time needed for the development of complex control systems

### MOTTI

Control architecture and communication model for multi-machine systems

### TOLKKU

Data mining methods which process the measurement data into useful information



FIMA's precompetitive applied basic research develops common technology for mobile machines.

## FIMA's vision

is to transform Finland into the world's leading developer and applier of innovative, intelligent work machine solutions in collaboration with experts in the field.



## Companies

*Atostek Oy  
Avant Tecno Oy  
Bronto Skylift Oy Ab  
CC Systems Oy  
Creanex Oy  
Epec Oy  
Espotel Oy  
Exertus Oy  
Finnelpro Oy  
Insinööri toimisto Comatec Oy  
John Deere Forestry Oy*

*Cargotec Oyj  
Kone Oyj  
Konecranes Oyj  
Mantsinen Group Oy  
Metso Oyj  
MeVEA Oy  
MSc Electronics Oy  
Navitec Systems Oy  
OptoFidelity Oy  
Cybercom Plenware Oy  
Remion Oy*

*Rocla Oyj  
Rautaruukki Oyj  
Sandvik Mining and Construction Oy  
Space Systems Finland Oy  
Technion Oy  
TTS Liftec Oy  
Wapice Oy  
ZenRobotics Oy*

## Research members

*Aalto University School of Science and Technology  
Lappeenranta University of Technology  
Tampere University of Technology  
MTT Agrifood Research Finland  
VTT Technical Research Centre of Finland*

## Technology coordinators

*Hermia Oy  
Seinäjoen Teknologiakeskus Oy  
Teknologiakeskus Techvillla Oy*



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